

Work Order ID 55107

January 06, 2010 11:24:11 AM



Page 1

Item ID: D3763-043

Accept



Setup Start



Revision ID:

Item Name: End Fitting Assembly, LH

Stop



Start Date: 1/6/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 1/11/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *10-01-06* Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3763	Rev B
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100 Pick Kit 0.00 SP 10.01.06

Packaging Memo 0.00

110 Large Fab 0.00 SP 10.01.07

Large Fab Memo 0.00
Large Fab
Large Fab
1-make a 0.063" chamfer on D3763-1 fitting before ass'y! 2-assemble and tack weld as per dwg D3763 using locating pin DT9039. *****look at dwg before assembling parts (LH)***** 3-remove pin before welding***** 3-weld as per dwg D3763 QSI004. Alum H111385

120 QC9- Inspect visual per QSI004- Fusion Welds 0.00

QC Memo 0.00
Quality Control

⑩ PD 10.01.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC5- Inspect part completeness to step on W/O

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

→ Schedule

0.00

(70)

140



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

Memo

0.00

BL 10-01-8

(10)

0.00

150



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

JH 10-01-8

(20) 0

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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January 06, 2010 11:24:11 AM



Page 3

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Setup Start



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Item Name: End Fitting Assembly, LH

Stop



Start Date: 1/6/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 1/11/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

160



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location 251ASet Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10-1-8 SP 10x

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/11 AF

PL 10-1-08
(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

January 06, 2010 11:24:11 AM

Page 1

Work Order ID: 55107



Parent Item: D3763-043



Parent Item Name: End Fitting Assembly, LH

Start Date: 1/6/2010

Required Date: 1/11/2010

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3763-1



End Fitting

Manufactured

No

110

Each

183.0000

20.0000



SP ~~07~~ 10.01.06

D3763-5



Tube

Manufactured

No

110

Each

38.0000

10.0000



SP 10.01.06

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	183
45891	2
54364	140
54433	41

✓
2x.
18x.

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	38
42734	18
54380	20

✓
10x

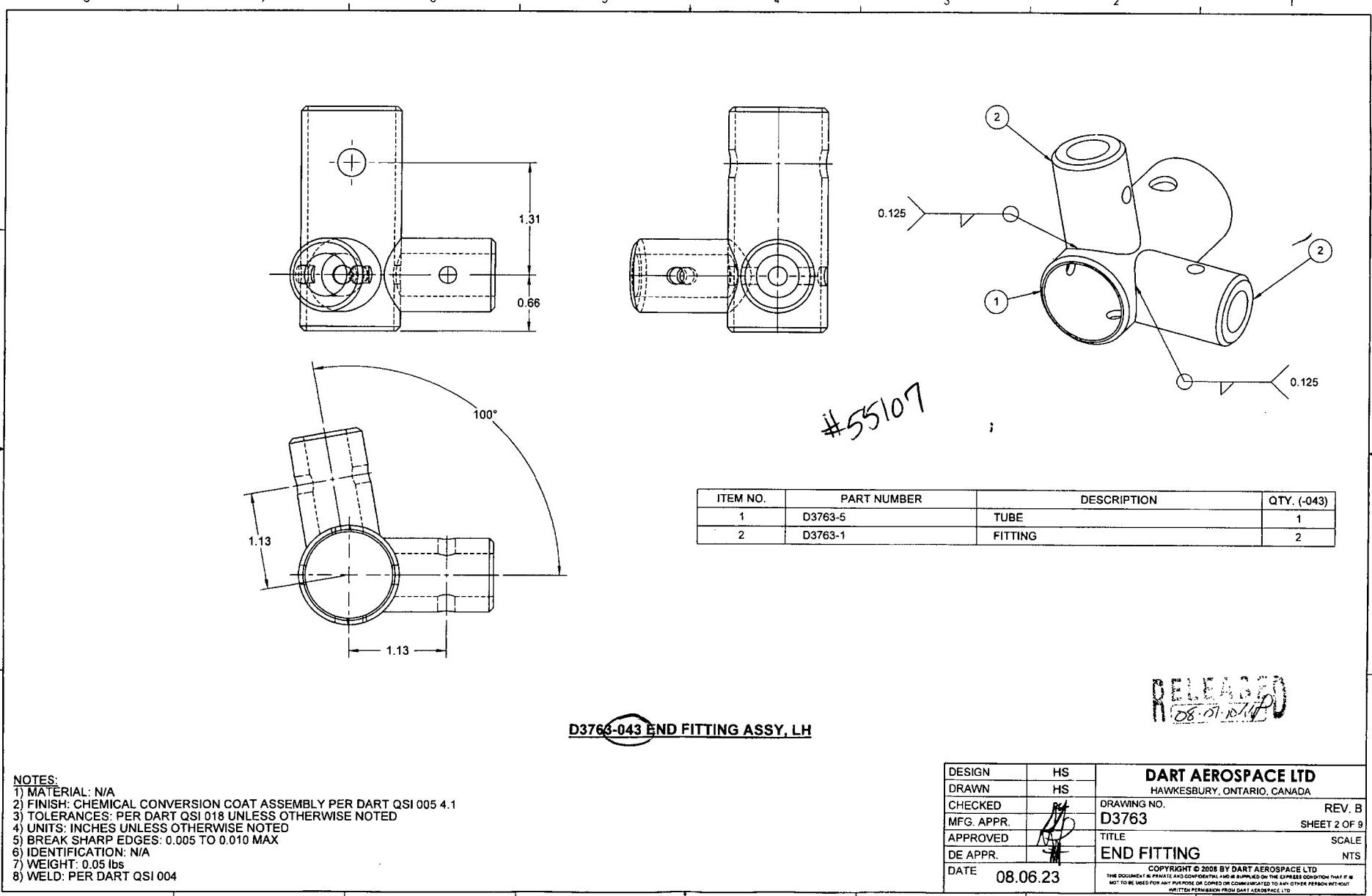
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DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RE	DRAWING NO.	REV. B
		D3763	SHEET 2 OF 9
MFG. APPR.	AP		
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	END FITTING	NTS
DATE	08.06.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS RELEASABLE ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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